

REQUIRED TOOLS: Medium Philips Head Screwdriver, two ½" Wrenches,
Large non-abrasive padding or blanket for work area.

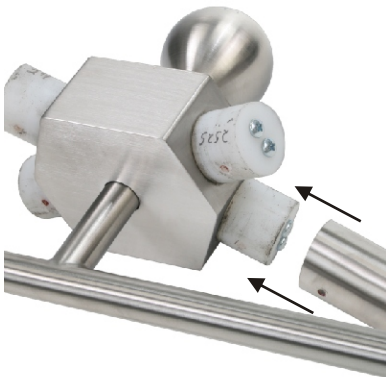
1 Superstructure Assembly

IMPORTANT: Lay down large padding or blanket in the work area to protect product's finish.

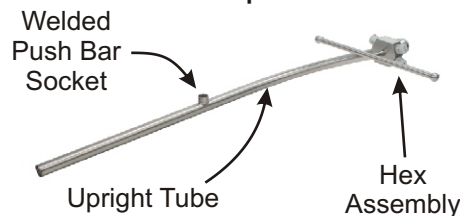
Each connection is coded.
Match codes on sockets to
codes inside tube ends



5/16-18 x 3/4
Phil Pan with
Vibra-Seal



Step 1A



Please Note: Be sure that push bar sockets are turned inward. Some models may not include Push Bars. For those models the Uprights will not have welded Push Bar Sockets

Step 1B



Step 1C



Step 1D



Step 1E



Don't tighten screws yet

2 Superstructure Assembly

12 =  5/16-18 x 3/4
Phil Pan with
Vibra-Seal

BRASS Models Only:
Have an additional
screw on underside
of hex assembly

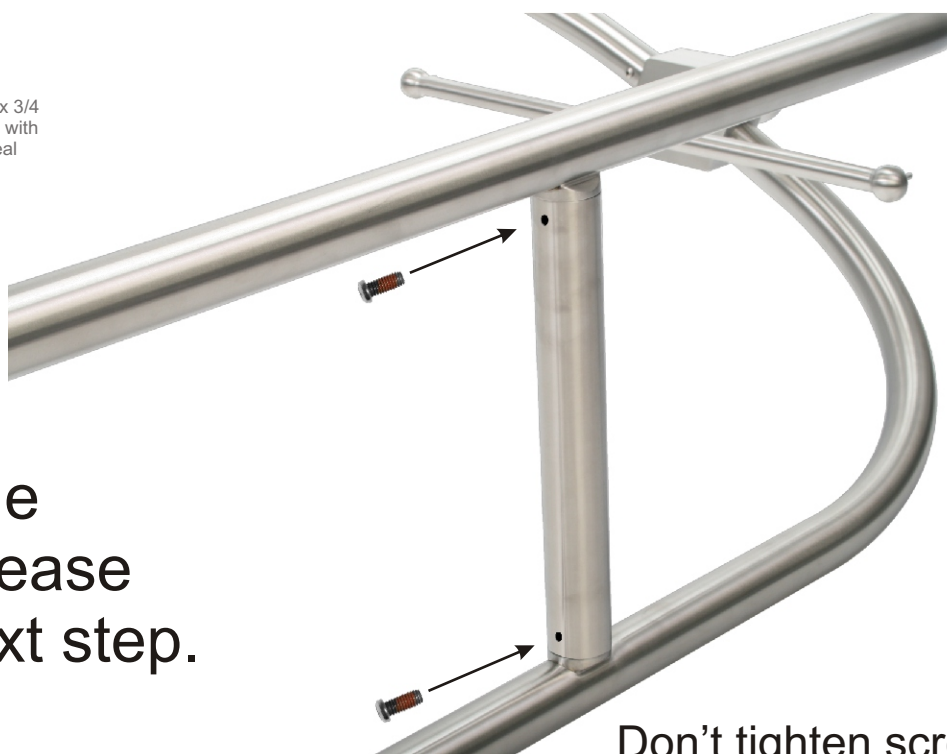


Don't tighten screws yet

3 Securing Push Bars - For Models Including Push Bars

4 =  5/16-18 x 3/4
Phil Pan with
Vibra-Seal

If your model
doesn't include
Push Bars, please
skip to the next step.



Don't tighten screws yet

4 Attaching Casters to Base

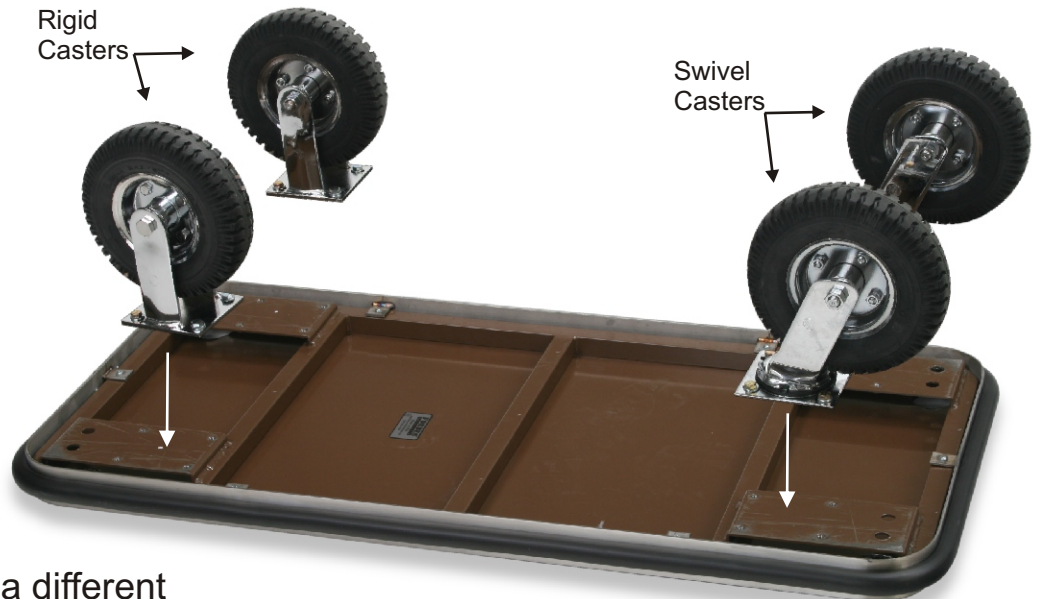
16=



16=



Rigid
Casters



Swivel
Casters

Please Note:
Your model may have a different
type of wheel, but all attach in the same way.

5 Attaching Superstructure to Base

Please Note:
This step is a two-person
operation.

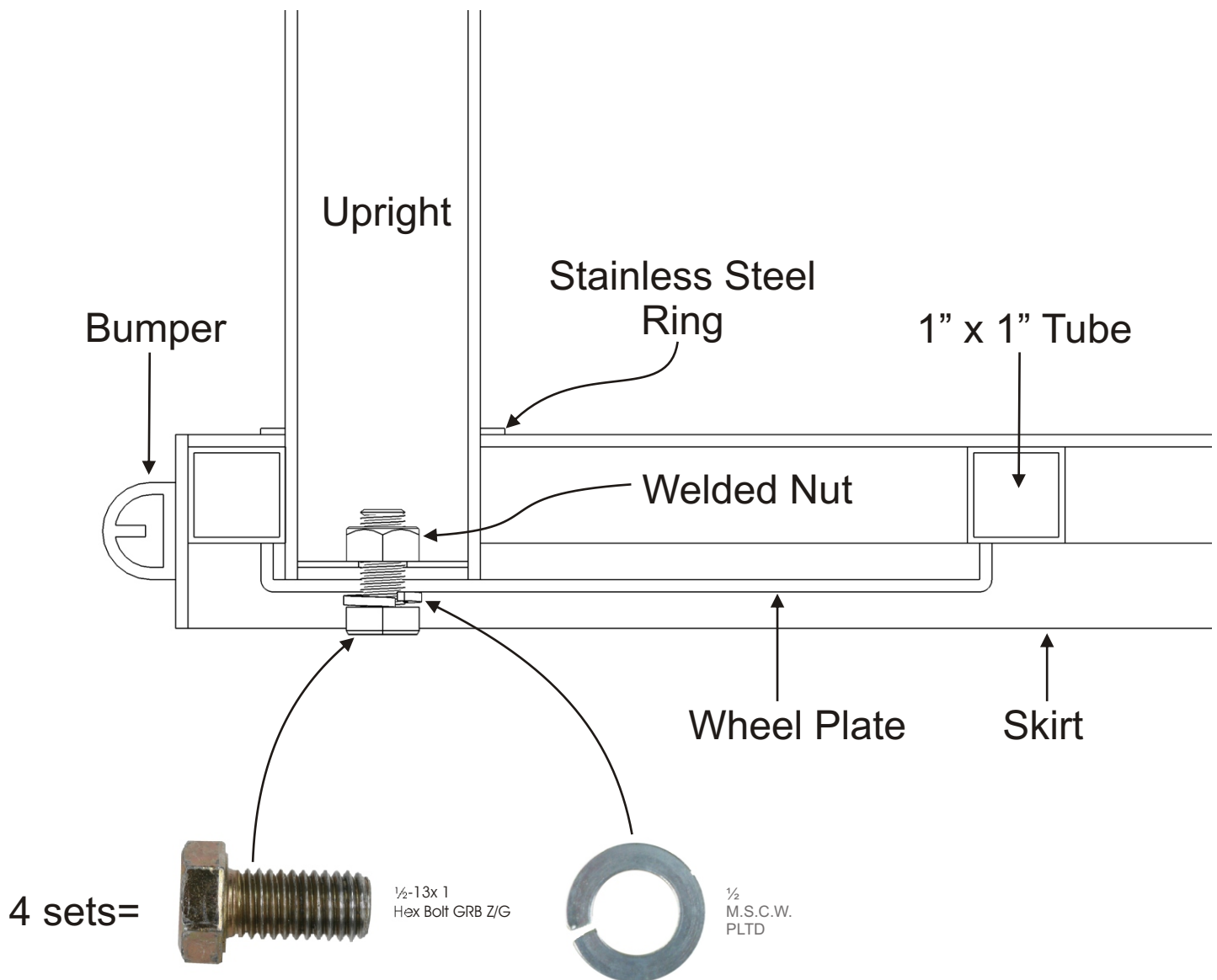
4=



Each connection is coded.
Match codes in sockets to
codes at tube ends

1933 East Locust Street
Ontario, California 91761
Phone: (909) 923-4559 * Fax: (909) 923-1969

6 Securing Superstructure to Base



After all hardware has been loosely installed, check cart's alignment for straightness and see if it is perpendicular to floor. Adjust if necessary, then secure all hardware with the proper tools.

Please read care instructions on a separate sheet, included with your packaging.